DIAMOND DISK
2510 DT
CASTER UPGRADE
8K1600

SUMMERS MANUFACTURING CO., INC.
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INSTALLATION INSTRUCTIONS

**8K1595** 18 1/2' - 32 1/2' CASTER UPGRADE

**8K1597** 38 1/2' - 47' CASTER UPGRADE

REMOVE HITCH AND 8K4950 DISK ASSEMBLY
REMOVE HIGHLIGHTED COMPONENTS
INSTALL NEW SPLICE TUBE (8K1065) AS SHOWN. INSTALL HITCH TOWERS (8K1020) WITH 1.5" BOLTS.
INSTALL 8X0366 2" ID FLAT WASHER (NOT SHOWN) UNDER 8X0292 NUT AS REQUIRED
INSTALL HITCH (8CC4000) AND SINGLE DISK (8K4950) AS SHOWN
WELD BOTTOM OF BOLT PLATE (7CC0150) TO TUBE AS SHOWN. BEAD SIZE = 3/4". DO NOT WELD ACROSS FACE OF TUBE.
24 1/2' - 32 1/2' DISK CASTER HYD.

ADD 8N3060 + 8J5100 (UNION) TO WING FOLD HOSES
ADD 8N3028 + 8J5100 (UNION) TO REAR COULTER GANG HOSES IF NECESSARY
38 1/2' - 47' DISK CASTER HYD.

ADD 8N3060 + 8J5100 (UNION) TO WING FOLD HOSES
ADD 8N3028 + 8J5100 (UNION) TO REAR COULTER GANG HOSES

8/2/2013 DISK CASTR DEPTH CNTRL HYD